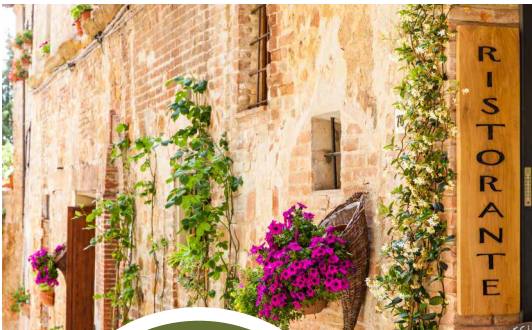




Latitudes Travel presents
A Culinary Journey Through Tuscany
Including Seven Nights in The Chianti Region



9 DAYS

October 10, 2023

Booking 159790 (Web Code)

**BOOKING
DISCOUNT!**

Save \$100 Per Person
\$200 Per Couple*

**NO RISK DEPOSIT
NO CHANGE FEES**

Book Now and your Deposit is Risk Free with
No Change Fees until Final Payment Due Date!
See back for details**



TOUR RATES:

Booking Discount*: **\$4345** pp double

Regular Rate: **\$4445** pp double

Single Supplement: +\$675

*See Reservation Info for Booking Discount details



A Culinary Journey Through Tuscany

DAY 1: DEPART USA

Board your overnight flight to Europe.

DAY 2: ARRIVAL FLORENCE - CHIANTI

Arrive in Florence, meet your Tour Director and transfer to your hotel in Chianti for a seven night stay. The Chianti Region is filled with wonderful vineyards and charming hill top towns. This evening enjoy a Welcome Dinner of Tuscan favorites and locally produced wine with your fellow travelers.

✕ (D)

Overnight: **Chianti**

DAY 3: TRUFFLE HUNT EXPERIENCE & FLORENCE SIGHTSEEING

After breakfast travel through the surrounding hilly landscape, dotted with olive groves, cypresses, vineyards and palaces. Arrive at a lovely Tuscan Estate, where you will be greeted with a welcome drink. Next enjoy a truffle hunt with access to a protected area on the property. Following this Truffle Hunt, enjoy delicious tastings of oil and truffle butter bruschetta, salami, pecorino and wines from the estate. Later this afternoon, we travel to Florence where a local expert guide awaits you for a walking tour of Florence. Visit to the Accademia Gallery & Museum to see Michelangelo's magnificent Statue of David, an awesome sight. See the Cathedral to see Giotto's Belltower and Baptistery with its impressive 'Gates of Paradise'. These buildings demonstrate the traditions of Florentine art and architecture from the Middle Ages to the Renaissance. Also see the open-air museum

of Piazza Della Signoria & Santa Croce, which houses the tombs of Michelangelo and Galileo. The insightful walking tour includes a stroll across the famous Ponte Vecchio Bridge. Dinner is included tonight at a local restaurant in Florence. Return to your hotel in Chianti.

✕ (B,D)

Overnight: **Chianti**

DAY 4: GREVE - ORGANIC COOKING CLASS - WINERY TOUR & TASTING

Today enjoy an Organic Cooking & Pasta Making Class and lunch at Castello di Vicchiomaggi, located at the top of a hill overlooking the valley of Greve in Chianti. You will be greeted with a welcome drink to enjoy while the chef discusses the class and food to be made and his recipes. The restaurant staff will assist you with putting on your aprons and chef hats and let the cooking fun begin! At the end of the cooking class you will get to eat and enjoy what you have prepared for lunch. Later this afternoon continue to Volpaia Castle for a Wine Tour & Tasting. The winery is organically farmed for producing extra virgin olive oil, vinegar and Chianti Classico Wine. Enjoy tastings of Vin Santo (holy wine) and Cantucci (Biscotti). Dinner is included this evening.

✕ (B,L,D)

Overnight: **Chianti**

DAY 5: VAL D'ORCIA - PIENZA MONTALCINO & SIENA

Travel to the incredibly picturesque Val d'Orcia Region filled with ancient villages, gorgeous farmhouses, isolated homesteads, roads lined

with cypress trees, fabulous vineyards and olive groves. Stop in Pienza, a lovely medieval town overlooking the Tuscan hills to visit a local cheese producer for a delicious typical Pecorino Cheese tasting. Continue to a traditional farmhouse in Montalcino, where you will enjoy a multi sensory experience of music and wine! Four wines will be matched with music tracks selected by a local Sommelier. You will have time for lunch on your own in Montalcino before continuing onto beautiful Siena, where a local guide awaits you for a walking tour in the Old Town. The highlight is the Piazza del Campo, the seashell-shaped square on which the famous horse-race, the Palio, takes place each year. Later, just outside Siena, we will visit a local Tuscan farmhouse with an opportunity to meet the owner and enjoy dinner featuring typical Tuscany dishes paired with their local wines.

✕ (B,D)

Overnight: **Chianti**

DAY 6: SAN GIMIGNANO & VOLTERRA

Today we travel to San Gimignano, the epitome of a Tuscan hill town, where nobles built more splendid towers to outdo one another and indulge in their need for status. The medieval structures of this city have largely remained intact and San Gimignano, with its large number of art treasures, is truly considered an open-air museum. Next enjoy a delicious gelato ice cream in one of the oldest gelaterias in Italy. Taste the saffron & pine nuts flavored gelato, a registered trademark. Continue to Volterra, another ancient and beautiful hilltop Italian city. Enjoy free time in Volterra and lunch at a family-run farmhouse that specializes in saffron production. Dinner is included at the hotel this evening.

✕ (B,L,D)

Overnight: **Chianti**



DAY 7: DAY AT LEISURE IN CHIANTI OR OPTIONAL EXCURSION

Today is at your leisure to relax at the hotel or explore on your own. An optional tour will be available today. Dinner is included at a local restaurant this evening.

✕ (B,D) Overnight: **Chianti**

DAY 8: LAKE TRASIMENO BOAT EXCURSION & LUNCH ON ISLAND MAGGIORE

Begin your morning with a hearty breakfast and journey to Lake Trasimeno located in the Umbria Region of Tuscany. The heart-shaped Lake Trasimeno is surrounded by rolling hills, olive groves, woods of oak and cypress trees, vineyards and sunflower fields that frame castle-topped medieval towns and villages. Free time to explore and walk around the medieval town of Tuoro, considered one of the most beautiful villages in Italy. Next enjoy a boat cruise to the Island Maggiore, where we will have lunch at a traditional restaurant located on the lake. Tonight a special Farewell Dinner is planned.

✕ (B,L,D) Overnight: **Chianti**

DAY 9: CHIANTI - FLORENCE - HOME

Today transfer to Florence for your flight home with wonderful memories of your Culinary Journey Through Tuscany.

✕ (B)

TOUR ACTIVITY LEVEL

Easy **1** **2** **3** **4** Active



TRAVEL AND SAVE!

The Premier Compass Club rewards our valued guests with special recognition and a Compass Club Loyalty Credit on future tours and cruises.

Guests that have completed a trip will automatically be enrolled and will receive an additional \$100 per person or \$200 per couple Compass Club Loyalty Credit applied to their next Premier World Discovery tour or River Cruise. Loyalty Credit is valid for 24 months from your last tour.

For more details and information visit:
premierworlddiscovery.com

TOUR HIGHLIGHTS

- ▶ 7 Night Stay at One Hotel in Chianti
- ▶ Truffle Hunt Experience & Tasting at a Tuscan Estate
- ▶ Florence Walking Tour
- ▶ Academy Gallery & the Statue of David
- ▶ Pasta Master Cooking Class- Castello di Vicciomaggio
- ▶ Volpaia's Castle & Winery with Vin Santo Tasting & Cantucci Tasting
- ▶ Pecorino Cheese Tasting in Pienza
- ▶ Music & Wine Experience with a local Sommelier at a Farmhouse in Montalcino
- ▶ Sienna Walking Tour
- ▶ Tuscan Farmhouse & Winery with Dinner & Wine
- ▶ San Gimignano
- ▶ Volterra
- ▶ Gelato Tasting by Gelato Master
- ▶ Lunch at a local Farmhouse Specializing in Saffron Production
- ▶ Lake Trasimeno Boat Excursion
- ▶ Village of Tuoro
- ▶ Island Maggiore with Lunch & Wine
- ▶ Full Day at Leisure to Relax or Explore on Your Own

INCLUSIONS

- ▶ Roundtrip Airfare - ORD
- ▶ 7 Nights First Class Hotel
- ▶ 17 Meals: 7 Breakfasts, 3 Lunches & 7 Dinners
- ▶ Professional Tour Director
- ▶ Motorcoach Transportation
- ▶ Admissions per Itinerary
- ▶ Comprehensive Sightseeing
- ▶ Baggage Handling at the Hotel
- ▶ Hotel Transfers

ACCOMMODATIONS

- ▶ 7 Nights - CDH Hotel Radda, Chianti, Borgo San Luigi, Monteriggioni or Borgo Di Coretefreda, Tavarnelle Di Pesa

On some dates alternative hotels may be used



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Booking Discount*: **\$4345** pp double

Regular Rate: **\$4445** pp double

Single Supplement: +\$675

*See Reservation Info for Booking Discount details

RESERVATION FORM (INTL) A CULINARY JOURNEY THROUGH TUSCANY October 10, 2023 BOOKING #159790 (Web Code)	Contact Information/Mail Reservation Form to: Latitudes Travel • Attn: Holly Robertson 2735 S Calhoun Road • New Berlin, WI 53151 414.433.4873 holly@latitudeswi.com
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Make checks payable to: **PREMIER WORLD DISCOVERY**

Enclosed please find a deposit in the amount of \$ _____ (\$500 per person) to secure reservations for _____ # of people.

Premier's Travel Protection Plan (TPP): ☐ Yes, I (we) wish to purchase travel protection (TPP)
(TPP must be purchased with initial deposit) ☐ No, I (we) decline travel protection (TPP)

Enclosed please find payment in the amount of \$ _____ (\$375 per person) to secure the Premier's Travel Protection Plan (TPP).

TOTAL PAYMENT \$ _____

RT AIR GATEWAY _____ **ROOMMATE'S RT AIR GATEWAY** _____
see flyer page 3 for included group RT gateway/departure city, additional charges apply for other RT air packages

To avoid change fees, submit Passport names (first/mid/last) exactly as they appear on Passports

Passport Name: _____
 DOB (MM/DD/YY) _____ Gender ☐ M ☐ F
 Passport #: _____ Exp Date (MM/DD/YY) _____
 Country of Issuance _____

Roommate's Passport Name: _____
 DOB (MM/DD/YY) _____ Gender ☐ M ☐ F
 Roommate's Passport #: _____ Exp Date (MM/DD/YY) _____
 Country of Issuance _____

Street Address _____ ☐ Check if Roommate's address is the same
 City _____ State _____ ZIP _____
 Email address _____
 Mbl# _____

Emergency Contact/Tel# _____

Notes: _____



Cardholder Name (If paying by credit card) _____

Credit Card # _____ Exp Date: _____

CVV# _____ Amount to be charged \$ _____

Credit Card Billing Address: ☐ Check if address is the same as above

Address _____ City _____

State _____ ZIP _____ Tel# _____

Sign _____ Date _____

SIGNATURE REQUIRED (for credit card use & acceptance of terms*)
**I (We) agree to pay according to the credit card issuer agreement.
 I understand and accept the cancellation fees/policy and other terms.*

DEPOSIT & FINAL PAYMENT

Deposit of \$500 per person is due with Reservation Form to secure reservations. Final Payment Due Date is 75 days prior to departure.

*BOOKING DISCOUNT

Make your Final Payment by check prior to the Final Payment Due Date & receive **\$200 per couple/\$100 per person Booking Discount!**
 • Initial Deposit can be made by check or credit card to be eligible.
 • Payments after Initial Deposit are considered part of Final Payment & must be made by check.

ONLINE BOOKING OPTION

Save time, postage & secure your seat for this group departure. Simply type <https://res.premierworlddiscovery.com> into your web browser & use the Booking Number (Web Code) from this flyer to make your Deposit online in just a few minutes. No need to submit a Reservation Form if booking online.

PREMIER'S TRAVEL PROTECTION PLAN (TPP) \$375 per person (must purchase with Initial Deposit)

Part A – Cancellation Waiver provided by PWD

I. Trip Cancellation Waiver (TCW) - Guarantees full refund on all payments, except the Trip Cancellation Waiver Fee itself in case of cancellation up to the time and date of departure due to the passenger's personal illness or death of an immediate family member. Medical/official documentation required.

II. Premier "Any Reason" Cancellation Waiver (ARCW) - Reimburses 75% of the cancellation fees in the form of a future travel credit certificate (FTCC) valid for 1 year, if you cancel more than 48 hours prior to scheduled departure for any reason not eligible for cash refund under the TCW (Part A - I.). FTCC is non-transferable, may not be redeemed for cash and does not include any credit for the Trip Cancellation Waiver Fee. **The Trip Cancellation Waiver Fee must be paid for with Initial Deposit and is refundable until 180 days prior to departure.** The Trip Cancellation Waiver does not cover any single supplement charges due to an individual's traveling companion canceling prior to departure. The Trip Cancellation Waiver is non-transferable and valid for each applicant only. The Trip Cancellation Waiver does not cover any services such as airline tickets not purchased through PWD. Cancellations, Refunds & Inquiries under Part A will be handled by PWD. Certain Exclusions and Restrictions apply.

Part B – Post Departure Travel Protection Plan* provided by USI

Includes coverage for: Trip Interruption (\$1,000); Trip Delay (\$100/Day-Max \$500); Baggage & Personal Effects (\$2,000); Baggage Delay (\$500); Emergency Accident/Sickness Medical Expense- excess coverage (\$30,000); Emergency Evacuation/Repatriation (\$150,000); Accidental Death & Dismemberment (\$25,000); Non-Insurance and Emergency Travel Assistance Services** (24/7). Claims & Inquiries under Part B will be administered by USI.

For full Part A and Part B plan details visit: premierworlddiscovery.com/TPP
 All Benefits described on this page are for general information basis only. There are certain restrictions, exclusions and limitation that apply to all insurance coverages. Plan benefits, limits and provisions may vary by state jurisdiction.

**NO RISK DEPOSIT - NO CHANGE FEES

Deposits & TPP payments for any Bookings made for this tour are fully refundable until 180 days prior to departure, should your plans change inside of 180 days you can use the full value (Future Travel Credit**) of your Deposit or TPP on a different program as long as you change plans or let us know prior to the Final Payment Due Date.

CANCELLATION FEES**

Cancellations not covered by the Travel Protection Plan (TPP) or if the TPP is not purchased, are subject to the following per person fees:

- Cancel more than 180 days prior to departure:	Full Refund
- Cancel 179-75 days prior to departure:	Deposit or TPP* is Retained**
- Cancel 74-60 days prior to departure:	25% of total price
- Cancel 59-30 days prior to departure:	50% of total price
- Cancel 29-15 days prior to departure:	75% of total price
- Cancel 14 days or less prior to departure/no shows:	No refunds

*If purchased **Future Travel Credit issued for Deposit or TPP* value

RESPONSIBILITY

Premier World Tours LLC dba Premier World Discovery (hereafter PWD), whose vouchers are used by respective agents for the passenger in all matters pertaining to hotel accommodations, sightseeing tours and transportation, hold themselves free of responsibility for any damages occasioned from any cause whatsoever. PWD will not be responsible for any damages or inconvenience caused by late arrivals, departures and change of schedule or other conditions nor will they be responsible for any act, omission, or event during the time the passenger is not on board their conveyance. The passage contract in use by the airline concerned, when issued, shall constitute the sole contract between the airline and the purchaser of this tour/cruise, and/or passenger. PWD does not hold any responsibility for the conduct of any of its members, hotel, motorcoach, cruiseline, train, airline or other personnel. PWD reserves the right to decline to accept or retain any person as a member of a tour/cruise at its discretion. PWD &/or its Tour Director retain the right to require any participant to withdraw from a tour/cruise at any time, if determined to be in the best interests of health, safety & general welfare of the tour/cruise group or of the individual participant. Arbitration - I/We agree, any and all disputes concerning this contract or any other material concerning the trip, or the trip itself must be resolved exclusively pursuant to binding arbitration in the state of California, pursuant to the then current rules of the American Arbitration Association. Payment of the deposit for this tour/cruise constitutes acceptance of these terms and conditions. CST #2048841-40

IMPORTANT CONDITIONS/NOTES

A valid US passport is required for this tour and is the responsibility of each passenger. Passports should be valid for up to six (6) months beyond the travel dates. All names must be submitted to Premier exactly as they appear on passenger passports.

Itinerary and hotels are subject to change.

AIR NOTE

Air Schedules may not be available until Final Trip Documentation is received. Air seats are assigned by the airline and sometimes not assigned until the day of travel. Air seat changes can only be attempted upon receipt of e-tickets and Final Trip Documentation at which time availability may be limited. If specific seat assignments or airline choice is extremely important to your reservation, we recommend you book land only and make your own air reservations. Please make this adjustment to land only/own air at time of tour reservation.

